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# 展祥科技 (惠州) 有限公司

ZHANXIANG TECHNOLOGY (HUIZHOU) CO., Ltd.

创立于2006年,地处粤港澳大湾区东部枢纽门户-惠州,专业从事精密五金研发和制造

公司下属五个制造车间,具备模具开发、冲压加工、数控加工、表面处理及质量检测等多个部门协同为客户提供精密五金件加工方案

**在**展群科技

Zhanxiang Technology CO., Ltd., is a global designer and manufacturer of precision machining solutions.

Zhanxiang Technology was founded in 2006, based in Huizhou, Guangdong, known as an important strategic center of the GBA.

Zhanxiang Technology runs five manufacturing workshops, with mold machining, stamping machining, CNC machining, surface finishing, and quality inspection departments to cooperate with customers to provide precision hardware processing solutions





# 发展历程

#### **Company Milestone**



2014

转为内资民营企业 业务转型升级

Register as private-funded enterprises Business transformation and upgrading 2018

成立精密电机配件事业部 400T冲压设备车间投入使用

Establish precision motor parts business division Invest in 400T punching machines went into service 2023

将持续深耕精密电机、汽车零 部件、消费电子五金件业务

ZXT will continue to deepen the business of precision motors, auto parts, and consumer electronics hardware

2006

展祥科技创立于2006年,为香港旭晟企业有限公司的子公司,主要业务为通讯机箱 Zhanxiang Technology was established in 2006 and is a subsidiary of Hongkong SHUI SENG; The main product is communication chassis

2017

被评为高新技术企业及新型高精密 五金制品工程技术研究开发中心 "High-tech Enterprise" and "Engineering Technology R&D Center of High Precision Hardware Products " 2020

成立消费电子精密五金事业部 投入CNC加工及表面处理车间 Establish consumer electronics business division Invest in CNC and surface finishing workshop

# 关于企业





- 国 展祥科技专业从事精密冲压模具和金属结构件的研发和生产,专注于精密马达零部件、新能源汽车金属结构件、消费电子外观件 Zhanxiang Technology specializes in the design and production of precision stamping mold and metal structural parts, which professional in the business of precision motors, auto parts, and consumer electronics hardware
- **自2018年转型成立精密电机事业部,投资400吨冲压车间并逐步扩大生产规模,目前精密电机及新能源汽车零部件产值占公司总产值超50%。作为公司核心业务,公司将持续深耕精密电机及新能源汽车领域,保持稳定投资增长以匹配客户需求增长**Since the establishment of the precision motor division in 2018, Zhanxiang Technology has invested 400T stamping workshop and gradually expanded the production scale. At present, the revenue of precision motors and new energy vehicles accounts for over 50% of the total revenue. As the core business of Zhanxiang Technology, we will continue to deepen the field of precision motors and new energy vehicles and maintain stable investment growth to match the growth of customer demand



600+企业员工 Number of Employees 30+管理人员 Management

30+研发人员 R&D Engineer 20+生产管理
Production
Management

# 关于企业

#### **ABOUT US**



- □ 公司被评为高新技术企业及工程技术研究开发中心,连续被广东省评为守合同重信用企业,通过ISO 9001、ISO 14001、IATF 16949,持有 生态环境局排污许可证,保证产品制程及品质符合标准 Zhanxiang Technology was awarded "High-tech Enterprise and Engineering Technology Research and Development Center" and "Guangdong Province Enterprise of Observing Contract and Valuing Credit". Zhanxiang Technology maintains up-to-date industry certifications including ISO-9001, ISO-14001, TS-16949, and the pollutant discharge license issued by the Ministry of Ecology and Environment.
- □ 公司与国内多家知名起动机生产厂家稳定配套,与比亚迪、大洋电机、仝达实业等厂家长期合作,应用领域涵盖新能源汽车控制电机及建筑&家居类电机,应用于比亚迪、北汽、雷诺、小鹏、TATA、福特、广汽、宝马等车型,以及格力、开利、松下等电器
- Zhanxiang Technology has established strategic partnerships with BYD, Board-Ocean Motor, and Toneluck, which mainly apply in NEV and building appliances.
- **AUTO:** BYD, BAIC, Renault, Xiaopeng, TATA, Ford, GAC, BMW;

#### Building & Home Appliance Motor: Gree, Carrier, Panasonic













# 企业资质

#### **COMPANY ACHIEVEMENT**





### 高新技术企业 High Tech Enterprise

持续投入 不断提高研发实力



### 工程技术研究开发中心

**Engineering Technology R&D Center** 



### 持生态环境局排污许可证

The pollutant discharge license issued by the Ministry of Ecology and Environment











# 电机产品

#### **ELECTRIC MOTOR**







### 电机端盖



直流无刷电机 **BLDC Motor** 





电子控制电机 **EC** Motor





感应电机 **AV Motor** 







感应电机 **AV Motor** 



# 电机产品 相关行业: 白色家电 智能家居 工业设备 新能源汽车

### **ELECTRIC MOTOR – WHITE GOODS/SMART HOME/INDUSTRIAL EQUIPMENT/NEV**



























电机外壳 Motor Shell

电机端盖 End Cap

电机定转子 Stator/Rotor

# 消费电子

#### **CONSUMER ELECTRONICS**







金士顿麦克风 Kingston Microphone



消费电子外观件 Consumer Electronics





雷蛇显卡扩展坞 Razer Docking Station



微软X-Box内结构件 Structural Component of X-Box



汽车显示屏结构件 Structural Component of Auto Dashboard

# 服务产品终端客户

**END CUSTOMERS OF PRODUCT** 





**Motor** 



**Consumer Electronics** 



**Communications Products** 







**TOSHIBA** 

















# 解决方案 SOLUTIONS





### 模具设计及加工

Mold Design & Machining

多年模具开发经验

Experienced

**Development Team** 

### 金属成型

**Metal Forming** 

覆盖多领域产品

Covers Multi-Field

**Products** 

### 表面处理

**Surface Finishing** 

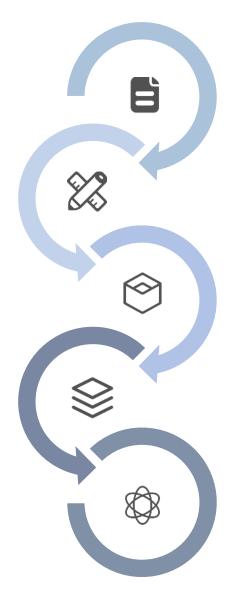
原材-成品全制程

Raw Material-Finish Goods

Whole Process







#### 顾客信息 Customer info

导入产品信息

Import data of product

### **DFM** Design for Manufacturing

评估产品特性及制程工艺安排

Evaluate product appearance and manufacturing process schedule

### 模具设计制造 Mold design and Manufacturing

基于DFM信息进行模具开发

Manufacture molds according to the DFM data

### 制样/验证 Sample preparation/validation

样品客户验证 投入量产

Customer validation of sample and put into production

### 持续改善 Continuous improvement

不断优化设计方案 提升量产效率

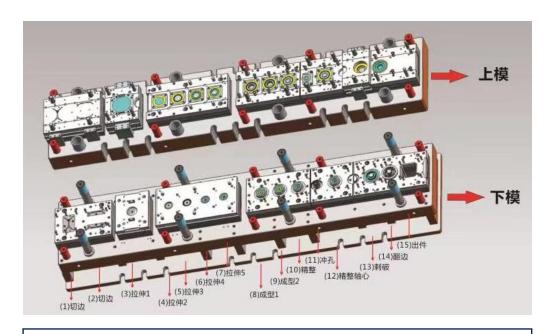
Continuous optimization to increase production efficiency

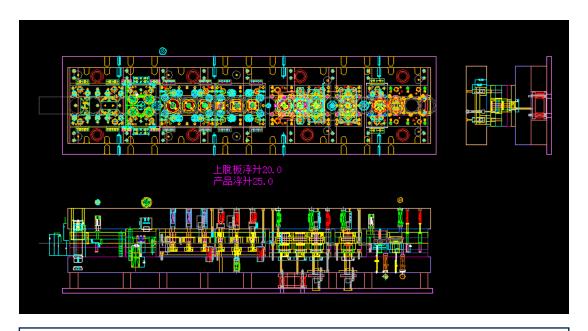
# 产品设计及分析能力

#### **Product Design and Analysis**



- □ 公司设计团队拥有多年五金拉抻模具设计经验,能全面运用UG/CAD/CAE等软件进行模具设计开发工作;同时结合国内外先进的制造设备及生产工艺,有效提升大型级进模具的精度和寿命,确保产品交付质量稳定(软件:UG/AUTOCAD/NX/SOLIDWORKS/AUTOFORM)
- R&D teams of highly experienced and competent professionals can comprehensively operate UG/CAD/CAE software for mold design and development. Combined with advanced manufacturing equipment and production processes, we effectively improve the precision and life of large progressive dies to ensure the stability of quality





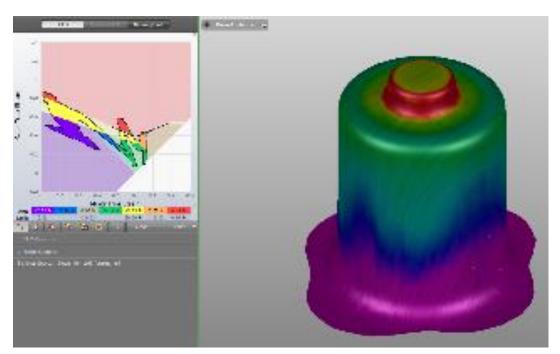
UG模具分析 UG mold analyze

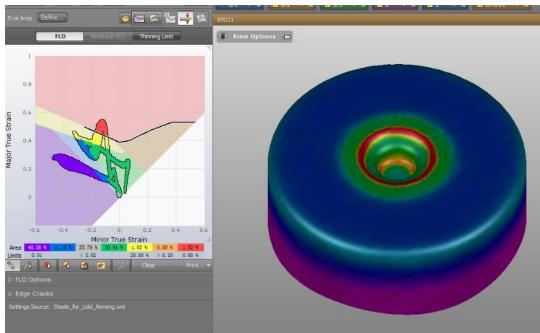
CAD模具分析 CAD mold analyze

# 产品设计及分析能力

### **Product Design and Analysis**







CAE-拉伸力学分析、运动仿真、变薄分析 CAE - analysis stretch process in mechanical, motion, ironing, etc.

# 模具加工中心

#### **MOLD MACHINING CENTER**





### 设计与制造团队 Design and Manufacture Team

注重细节 精益求精

Focus on details and keep improving



# 大型精密模具开发 Mold Design and Machining

拉伸成型 连续模 多工位

Automatic Stretch Forming / Progressive Die



### 配套设备 Equipments

日本沙迪克慢走丝 数控铣床 大型磨床 Sodick Wire-cut EDM / CNC / Grinding Machines



# 模具加工中心 MOLD MACHINING CENTER



# 沙迪克慢走丝

**Sodick Wire-cut EDM** 



# ▼ 数控铣床

**CNC Milling Machines** 



# ▼ 大型磨床

**Large Grinding Machines** 









# 冲压加工中心

#### **STAMPING CENTER**



- □ 公司核心设备为协易400吨闭式曲轴冲床,根据产品需求配套落料机械手、传送系统、自动铆钉等外围设备以实现单设备高度自动化 作业,围绕设备开发多工位级进模、连续模等精密模具,同时配套后加工工艺以满足不同产品需求,不断优化生产动线及作业效率
- The core mechanical press is SEYI 400T Soild Frame Crank Press, linked with kinds of ancillary automation, such as automatic feeding systems, transfer systems, and automatic riveting machines to achieve highly automatic and mass production. Based on the advanced equipment, our R&D team designs precision progressive dies and various secondary machining to sufficient high-precision products.

  Zhanxiang Technology continuously optimizes production lines to achieve higher operational efficiency.

数量 #	冲床 Presses
10	400T冲床(协易/金丰) 400T Mechanical Presses (SEYI/CHIN FONG)
3	300T冲床 300T Mechanical Presses
5	300T高速冲床 300T High-Speed Mechanical Presses
11	200T冲床 200T Mechanical Presses
7	160T冲床 160T Mechanical Presses
10	110T冲床 110T Mechanical Presses
10	100T以下冲床 Under 100T Mechanical Presses
1	600T 油压机

数量 #	配套设备Equipment
2	超声波清洗线 USC/ultrasonic cleaning
16	数控车床 CNC Lathes
6	法兰克机床加工中心 FANUC CNC
13	高速精密钻铣攻牙加工中心 high-speed drilling and milling tapping machine
10	自动送料机械手 Automatic Feeding Systems
10	三次元机械手 Three Dimensional Manipulator
3	哈格压铆机 Heager Riveting Machine
10	焊接设备 Welding Equipment





# 协易400吨闭式曲轴冲床

**400T Automatic Mechanical Presses** 



▼ 200吨冲床

**200T Mechanical Presses** 



◀ 300吨高速冲床

**300T High-Speed Mechanical Presses** 







# 多工位/自动拉伸成型

**Automatic Stretch Forming** 



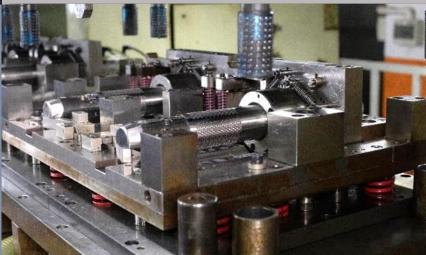
# ▼ 圆管自动冲孔

**Automatic Round Tube Punching** 



# ■ 连续模

**Progressive Die** 







# 自动成型-清洗

**Automatic Forming-Washing Systems** 



# ▼ 自动送料

**Automatic Feeding Systems** 



# ■自动清洗线

**Automatic Washing Systems** 



# 量测中心

#### **QUALITY INSPECTION CENTER**





### 品质保证 Quality Guarantee

注重细节 精益求精

Focus on details and keep improving



# 质量管理体系认证 Certifications

ISO 9001 ISO 14001 TS16949





三次元 真元度仪 轮廓度仪 色差仪 等
3D Measurement Instruments / Roundness Testers
Profilometers / Colorimeters / etc.



# 量测中心-设备

#### **STAMPING CENTER – Equipment**



三次元仪 Three-dimensional measuring instrument



恒温恒湿高低温试验箱 Programmable Temperature & Hunidity Chamber



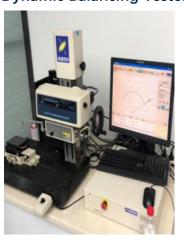
盐雾喷雾试验机 Salt Spray Test Chamber



真圆度测量仪 Roundness Tester



动平衡测试机 Dynamic Balancing Tester



轮廓度测量仪 Profilometer





洛氏硬度计 Rockwell Hardness Testing Machine



粗超度测量仪 Roughness Integrator

# 数控加工中心

#### **CNC MACHINING CENTER**





### 一站式解决方案 One-Stop Solution

多年金属成型经验 不断提升研发能力及配套设备
Team of highly experienced and competent professionals



### 主要产品 Main Products

电机零部件 消费电子部件 Motor / Consumer Electronics



# 配套设备 Equipments

CNC 数控铣床 数控冲床 数控车床 激光镭射
CNC Milling / Punching / Lathes / Bending / Laser



# 数控加工中心

#### **CNC MACHINING CENTER**

- □ 配备数控铣床、数控车床、数控冲床、数 控折床、激光切割等先进设备
- ☐ The manufacturing facilities are equipped with CNC milling machines, CNC lathes, CNC punching machines, CNC bending machines, laser cutting machines, etc.













# 锻压 - 冲压 - CNC

**Press Forging - Press - CNC** 





### 一站式解决方案 One-Stop Solution

多年金属成型经验 不断提升研发能力及配套设备
Team of highly experienced and competent professionals



### 主要产品 Main Products

IGBT 散热器 / 消费电子平板类外观件 IGBT / Consumer Electronics



### 增速提效 Enhancing Performance

有效减少CNC加工时间 Effectively reduce CNC machining time



# 表面处理中心

#### **SURFACE FINSHING CENTER**





### 一站式解决方案 One-Stop Solution

金属成型-表面处理全制程解决方案

Full capability to metal forming – surface finishing



### 多种制备工艺 Multiple Process

表面阳极 液烤 粉烤 电镀电泳

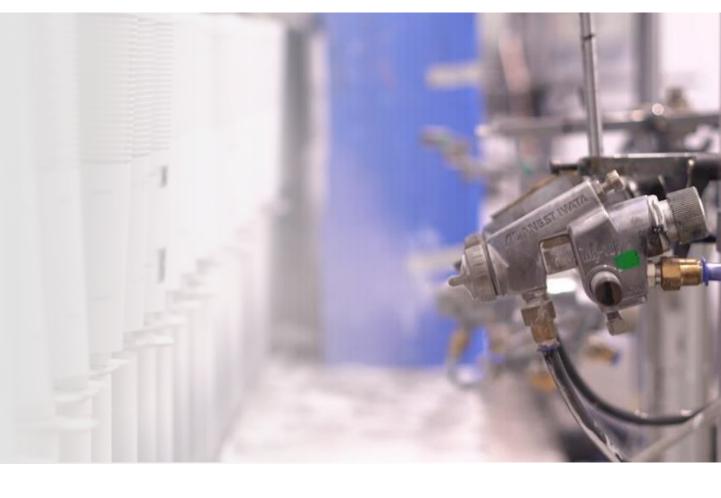
Metal Anodizing / Painting / Degrease



### 高稳定性和良率 High Stability And Yield

产品通过知名品牌验证

Products are verified by well-known brands





#### **SURFACE FINSHING CENTER**



# 自动喷涂线

**Varnish Baking Systems** 



▼ 喷砂

Sandblasting



■ 表面阳极处理

**Anodic Coatings Systems** 

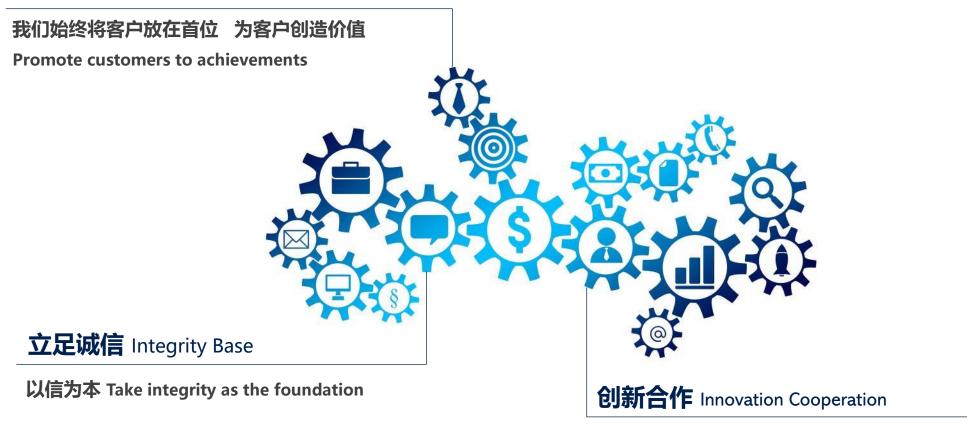


# 企业文化

#### **ENTERPRISE CULTURE**



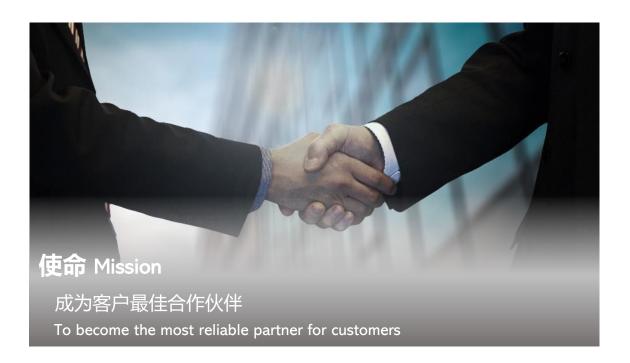
### 成就客户 Customers Success First



与客户加强合作交流 Enhance cooperation with customers 与员工共同奋斗成长 Strive and grow together with employees











# THANK YOU

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### 展祥科技 (惠州) 有限公司

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